



100% VISCOSE RAYON EMBROIDERY THREAD

Visco®

DURAK Visco® is a high-tenacity embroidery thread made of viscose filament. Thanks to its natural structure, it provides vivid and brilliant colors and a soft touch, making it an excellent choice especially for embroidery applications that come into contact with the skin. Its natural structure provides superior light reflection, giving it a brighter appearance compared to similar threads. With its special lubricants that enhance machine performance and its regular structure, DURAK Visco® improves embroidery performance.



Product Properties

- Reliable and soft embroidery thread with a natural look.
- Vivid and brilliant appearance.
- Provides a natural feel and texture similar to natural fibers.
- Ensures smooth and trouble-free operation in embroidery machines.

Areas of Use

- ✦ **Leather Sector**
- ✦ **Sportswear**
- ✦ **Workwear**
- ✦ **Underwear**
- ✦ **Children's Wear**
- ✦ **Men/Women's Apparel**
- ✦ **Denim**

Points to consider

Embroidered products made with Visco are washable. However, in order to maintain color fastness, the following points should be observed during use.

- Embroidered products should be washed separately from other textile items.
- Do not overload the washing machine; allow sufficient space for free movement inside the drum.
- After washing, rinse immediately; do not leave products folded or stacked while wet or damp.
- Use mild detergents free from harsh chemicals. Strong chemicals and bleaches may cause color damage.
- Embroidery on wool fabrics should not be machine washed.
- Do not use stain removers or bleaching agents.
- Dry cleaning is suitable for embroidery made with Visco.
- Iron from the reverse side or using a dry protective cloth, with steam ironing at low temperature.
- Due to environmentally responsible practices, periodic changes may occur in dyes and dyeing materials. Therefore, slight shade variations between the shade card and the final product may occur.



Storage Conditions

Must be stored away from heat, humidity and direct sunlight.



Product Options

Durak Visco® offers a wide range of colors in a variety of meter sizes and thicknesses.

Color Fastness

Washing fastness at 60°C	ISO 105 C06	Min. 4
Water fastness	ISO 105 E01	Min. 4
Rubbing fastness	ISO 105 X12	Min. 4
Dry cleaning fastness	ISO 105 D01	Min. 4
Perspiration fastness	ISO 105 E04	Min. 4
Light fastness	ISO 105 B02	Min. 4



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Thickness and Strength Chart

Ticket No.	Nominal Tex	Strength CN	Elongation %	Needle Size (Nm)
15	65	1.470	15 - 25	100
20	50	1.050	15 - 25	100
30	33	720	15 - 20	75 - 80
40	27	700	15 - 20	65 - 75
60	16	375	15 - 20	65 - 70

